

INSTRUCTIONS FOR HEAT PRESSING TRANSFERS

GENERAL PROCEDURE

- A Teflon sheet must be placed between the heat press and the textile (if the press does not already have such a layer).
- We recommend pre-heating the material for 2–5 seconds.
- Cover the entire transfer with baking paper (Glow Transfer see *2).
- **For Hot Peel, remove the film immediately after pressing. For Warm Peel, remove it after a few seconds and for Cold Peel, remove it only after it has completely cooled down.**
- **Our transfers are not suitable for wool, silk and lycra.**

These pressing instructions are only recommendations – the application must always be tested beforehand!

Product	Cotton	Polyester/Nylon/Blended fabric	Type	
Plastisol Transfer + Blockout Transfer + Neontransfer	160 – 170 °C 20 – 25 sec.	145 – 160 °C 15 – 20 sec.	Hot/warm peel	*1
Aqua Transfer	165 – 175 °C 25 – 28 sec.	165 – 170 °C 15 – 20 sec.	Cold peel	*1
Sportswear Transfer	140 – 165 °C 20 – 25 sec.	140 – 165 °C 20 – 25 sec.	Hot/warm peel	*1
Reflex Transfer silver + coloured, Holographic Transfer.	160 – 165 °C 15 – 20 sec.	150 – 160 °C 15 – 25 sec.	Cold peel	
Glow Transfer	150 – 160 °C 15 – 20 sec.	145 – 160 °C 10 – 15 sec.	Hot peel	*2
DTF Transfer	150 – 160 °C 20 sec.	145 °C 15 – 20 sec.	Hot/Cold peel	*3
DTF Glitter	160 – 165 °C 15 - 20 sec.	160 °C 15 – 20 sec.	Cold peel	*4
Glitter	160 – 165 °C 15 – 20 sec.	150 – 160 °C 15 – 25 sec.	Hot peel	
Pressure: 3 – 5 Bar.				

*1 If you ordered pressing from 100°C, it is not suitable for cotton. If you ordered pressing from 180°C, it must not be pressed at lower temperatures, otherwise the transfer will not withstand washing.

*2 Cover the entire transfer with a piece of cotton fabric, not baking paper, to avoid damaging the final effect.

*3 After removing the film, we recommend pressing again at the same temperature and pressure for approx. 5 seconds, ideally through a piece of cotton fabric.

*4 Let the film cool down completely after pressing. Then remove the film – it may come off with some resistance, which is normal with a glitter layer. After removing the film, cover it with a piece of cotton fabric and press again briefly (3–5 s) for better fixation.

WASHING INSTRUCTIONS

If you follow the instructions below, you can significantly extend the durability of the transfers.

-  Turn garments inside out before washing.
-   Do not use fabric softener or strong detergents.
-  Wash printed garments only with mild detergent.
-  Ensure the correct dosage of detergent.
-  Spin only at low speed.
-   Do not tumble dry!
-   When ironing, turn the garment inside out; do not iron over the printed area.
-   Do not pull, scratch or tear the prints.

Please note the instructions above, as the washing and care information on the garment label applies only to the unprinted textile.

If these instructions are not followed, no guarantee for durability and colour intensity of the print can be accepted. It is the responsibility of the user to determine the suitability of the information for the specific application.